



HSV EXPANSION ANCHOR

Technical Datasheet



Update: Jan-23





HSV Expansion anchor

Economical expansion anchor for uncracked concrete

Anchor version	Benefits
 <p>HSV (F) (M8-M16)</p>	<ul style="list-style-type: none"> - Torque-controlled mechanical expansion allows immediate load application - Setting mark - Cold-formed to prevent breaking during installation - Raised impact section prevents thread damage during installation - Drill bit size is same as anchor size for easy installation.
 <p>HSV-BW (M8-M16)</p>	

Base material
 <p>Concrete (non-cracked)</p>

Basic loading data (for a single anchor)

- All data in this section applies to:**
- Correct setting (See setting instruction)
 - No edge distance and spacing influence
 - Concrete as specified in the table
 - Steel failure
 - Minimum base material thickness
 - Concrete C 20/25, $f_{ck,cube} = 25 \text{ N/mm}^2$

Effective anchorage depth for static ^{a)}

Anchor size		M8	M10	M12	M16
Effective anchorage depth	h_{ef} [mm]	30	40	50	80

a) HSV-F only for sizes M10, M12 and M16

Characteristic resistance

Anchor size		M8	M10	M12	M16
Tension	HSV / HSV-BW	8,3	12,0	14,5	26,5
	HSV-F	-	10,0	20,0	26,5
Shear	HSV / HSV-BW	8,3	8,5	22,6	42,4
	HSV-F	-	12,8	17,9	42,4

Design resistance

Anchor size		M8	M10	M12	M16
Tension	HSV / HSV-BW	4,6	6,7	9,7	20,1
	HSV-F	-	6,7	13,3	20,1
Shear	HSV / HSV-BW	5,5	6,8	11,9	33,9
	HSV-F	-	8,5	11,9	33,9

Recommended loads ^{a)}

Anchor size				M8		M10		M12		M16	
Tension	HSV / HSV-BW	N _{Rec}	[kN]	3,3	4,8	5,7	6,7	6,9	9,5	10,5	14,3
	HSV-F			-	-	4,8	6,7	6,9	9,5	10,5	14,3
Shear	HSV / HSV-BW	V _{Rec}	[kN]	4,0	4,9	6,1	8,2	8,5	12,9	24,2	24,2
	HSV-F			-	-	6,1	8,2	8,5	12,9	24,2	24,2

a) With overall partial safety factor for action $\gamma = 1,4$. The partial safety factors for action depend on the type of loading and shall be taken from national regulations.

Materials

Mechanical properties ^{a)}

Anchor size				M8	M10	M12	M16
Nominal tensile strength	f _{uk}	[N/mm ²]	580	660	660	660	
Yield strength	f _{yk}	[N/mm ²]	464	528	528	528	
Stressed cross-section, thread	A _s	[mm ²]	36,6	58,0	84,3	157	
Stressed cross-section, neck	A _{s, necl}	[mm ²]	26,9	39,6	63,6	105,7	
Moment of resistance	W	[mm ³]	31,2	62,3	109,2	277,5	
Char. bending resistance for rod or bolt with 5.8 steel grade	M ⁰ _{Rk,s}	[Nm]	19,5	41,1	72,1	166,5	

a) HSV-F only for sizes M10, M12 and M16.

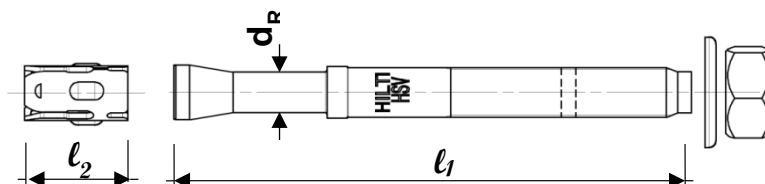
Material quality

Part		Material
Bolt	HSV	Carbon steel, galvanized to min. 5 μ m
	HSV - BW	Carbon steel, galvanized to min. 5 μ m with DIN 9021 washer and DIN 127b spring washer
	HSV-F	For M10 to M16 hot dipped galvanized to min. 42 μ m with DIN 9021 washer and DIN 127b spring washer

Anchor dimension ^{a)}

Anchor size				M8	M10	M12	M16
Shaft diameter at the cone	d _R	[mm]	5,85	7,1	9,0	11,6	
Maximum length of the anchor	l ₁	[mm]	75	100	150	140	
Length of expansion sleeve	l ₂	[mm]	15	17,6	20,6	24	

a) HSV-F only for sizes M10, M12 and M16.



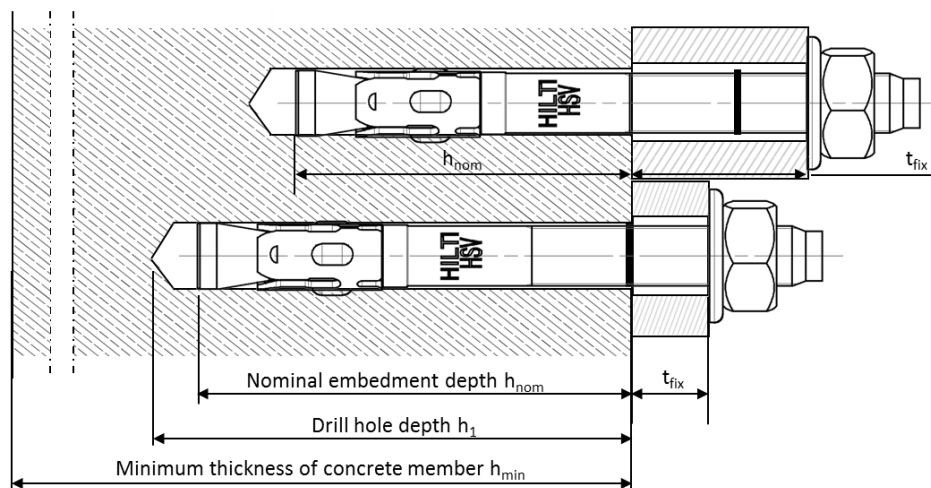
Setting information

Setting details ^{a)}

Anchor size		M8		M10		M12		M16	
Effective anchorage depth	h_{ef} [mm]	30	40	40	50	50	65	65	80
Nominal embedment depth	h_{nom} [mm]	39	49	51	61	62	77	81	96
Nominal diameter of drill bit	d_0 [mm]	8		10		12		16	
Cutting diameter of drill bit	$d_{cut} \leq$ [mm]	8,45		10,45		12,5		16,5	
Depth of drill hole	$h_1 \geq$ [mm]	45	55	60	70	70	85	90	105
Min. thickness of fixture ^{b)}	$t_{fix,min}$ [mm]	5	0	5	0	5	0	5	0
Max. thickness of fixture ^{b)}	$t_{fix,max}$ [mm] HSV(-BW) HSV-F	20	10	35	25	70	55	35	20
		-	-	55	45	60	45	35	20
Diameter of clearance hole in the fixture	$d_f \leq$ [mm]	9		12		14		18	
Torque moment	T_{inst} [Nm]	15		30		50		100	
Width across nut flats	SW [mm]	13		17		19		24	

a) HSV-F only for sizes M10, M12 and M16.

b) The values are only valid for HSV with standard washer. For HSV-BW with DIN 9021 washer and DIN 127b spring washer the thickness of the fixture has to be reduced.



Installation equipment ^{a)}

Anchor size	M8	M10	M12	M16
Rotary hammer	TE 1 – TE 30			
Other tools	Blow out pump, hammer, torque wrench			

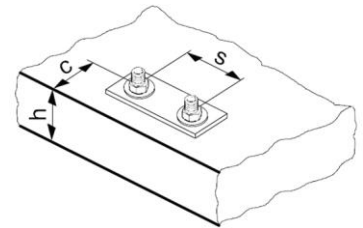
a) HSV-F only for sizes M10, M12 and M16.

Setting parameters ^{a)}

Anchor size				M8		M10		M12		M16	
Effective anchorage depth	HSV (-BW)	h_{ef}	[mm]	30	40	40	50	50	65	65	80
	HSV-F			-	-	40	50	50	65	65	80
Minimum base material thickness	HSV (-BW)	$h_{min} \geq$	[mm]	100	100	100	120	140	140	130	170
	HSV-F			-	-	120	120	140	140	170	170
Minimum spacing	HSV (-BW)	$s_{min} \geq$	[mm]	60	60	70	70	80	80	120	100
	HSV-F			-	-	105	105	120	120	190	190
Minimum edge distance	HSV (-BW)	$c_{min} \geq$	[mm]	60	60	70	70	90	90	120	100
	HSV-F			-	-	105	105	140	140	140	140
Critical spacing for splitting failure ^{b)}	HSV (-BW)	$s_{cr,sp}$	[mm]	180	240	240	300	300	390	390	480
	HSV-F			-	-	240	300	300	390	390	480
Critical edge distance for splitting failure ^{b)}	HSV (-BW)	$c_{cr,sp}$	[mm]	90	120	120	150	150	195	195	240
	HSV-F			-	-	120	150	150	195	195	240
Critical spacing for concrete cone failure ^{b)}	HSV (-BW)	$s_{cr,N}$	[mm]	90	120	120	150	150	195	195	240
	HSV-F			-	-	120	150	150	195	195	240
Critical edge distance for concrete cone failure ^{b)}	HSV (-BW)	$c_{cr,N}$	[mm]	45	60	60	75	75	97,5	97,5	120
	HSV-F			-	-	60	75	75	97,5	97,5	120

a) HSV-F only for sizes M10, M12 and M16.

b) In a case of smaller edge distance and spacing than $c_{cr,sp}$, $s_{cr,sp}$, and $s_{cr,N}$ the load values shall be reduced according ETAG 001, Annex C.



Setting instruction

*For detailed information on installation see instruction for use given with the package of the product.

Setting instruction for HSV (-BW)

- 1. Drilling**
- 2. Cleaning**
- 3. Inserting the anchor**
- 4. Checking**
- 5. Checking**
- 6. Applying setting tool**